

CONE PULLY SERIES

| MODEL | DLS-6 | DLS-10 | DLS-12 |
|---------------------------------------|---------|---------|---------|
| Maximum Stroke | 150 | 250 | 305 |
| Rotary Table | 250 | 250 | 300 |
| Longitudinal Movement | 200 | 230 | 330 |
| Cross Movement | 110 | 150 | 150 |
| Cutting speed of ram | 3 Speed | 3 Speed | 3 Speed |
| Ram Adjustment | 150 | 250 | 305 |
| Throat Depth | 310 | 410 | 530 |
| Main H.P Required | 1 HP | 2 HP | 2 HP |
| Distance from the Tool to Main Column | 210 | 330 | 450 |



**ROTARY TABLE
AUTO FEED SERIES**

GEAR HEAD SERIES (HEAVY DUTY) & CNC

| MODEL | DS-8 | DS-10 | DS-12 ECO | DS-12 EH |
|---------------------------------------|-------|-------|-----------|----------|
| Maximum Stroke | 250 | 300 | 380 | 400 |
| Rotary Table | 330 | 380 | 460 | 500 |
| Longitudinal Movement | 250 | 300 | 350 | 400 |
| Cross Movement | 200 | 250 | 300 | 350 |
| Cutting speed of ram | 60-90 | 40-60 | 40-60 | 40-60 |
| Ram Adjustment | 250 | 300 | 300 | 350 |
| Throat Depth | 370 | 430 | 480 | 550 |
| Main H.P Required | 2 HP | 2 HP | 3 HP | 3 HP |
| Distance from the Tool to Main Column | 300 | 380 | 400 | 480 |



ALL GEAR HEAD SERIES (EXTRA HEAVY DUTY) & CNC

| MODEL | DS-18 | DS-24 | DS-36 | DS-40 |
|---------------------------------------|----------|----------|----------|----------|
| Maximum Stroke | 500 | 600 | 900 | 1000 |
| Rotary Table | 600 | 750 | 1000 | 1200 |
| Longitudinal Movement | 500 | 600 | 700 | 900 |
| Cross Movement | 400 | 500 | 500 | 550 |
| Cutting speed of ram | 15-45-65 | 15-45-65 | 15-45-65 | 15-45-65 |
| Ram Adjustment | 460 | 550 | 600 | 660 |
| Throat Depth | 635 | 750 | 900 | 1000 |
| Main H.P Required | 5 HP | 7.5 HP | 10 HP | 10 HP |
| Distance from the Tool to Main Column | 560 | 600 | 700 | 750 |

